Dart Aerospace Ltd. Monday, 22/10/2007 9:17:45 AM Linda Lacelle **Process Sheet** Customer : SPACEDOOR INSTALLATION **Drawing Name** : CU-DAR001 Dart Helicopters Services Job Number : 27340 Estimate Number : 10568 : D412694011 P.O. Number **Part Number** : N/A : 22/10/2007 This Issue S.O. No. : **Drawing Number** Prsht Rev. : NC Project Number : N/A : SMALL/MED FAB First Issue : 05/06/2006 : N/A Type **Drawing Revision** : 27323 **Previous Run** Material Each : 15/07/2006 Qty: 1 Um: **Due Date** Written By Checked & Approved By Comment : Est Rev:A 05.04.27 New Issue KJ/RF **Additional Product** Job Number: Seq. #: **Machine Or Operation: Description:** 1.0 DC DOCUMENT CONTROL Comment: DOCUMENT CONTROL CHG005 Photocopy bluefile and create labels per PPP D412-694-011 2.0 27340A DOOR ASSEMBLY Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS D412-694-01 3.0 D41269402 Comment: Qty.: 1.0000 Each(s)/Unit Total: Door Assembly 27340C DOOR ASSEMBLY Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS D412-694-03 D41269404 327446 50 Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Door Assembly 6.0 27340E DOUBLER KIT

Comment: Sub-Component DOUBLER KIT

Form: rprocess

Date: , Monday, 22/10/2007 9:17:45 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: SPACEDOOR INSTALLATION** Job Number: 27340 Part Number: D412694011 Job Number: Seq. #: Machine Or Operation: Description: 7.0 PG **PURCHASING** Comment: PURCHASING 1206107106(1) Issue P/O: D3119-041 Cover Assembly D3119-042 Cover Assembly D3140-05/-07 Door (for D412-694-01/-03) (for D412-694-02/-04) D3140-06/-08 Door Supplier: Delastek Ship to Delastek Part Number Description Z7340E Sent all separte D/N's see attached D3140-5-7 Doubler Kit D3140-6-8 Doubler Kit 8.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached 9.0 QC6 Comment: DIMENSIONAL CHECK Visual inspection. Check for void spot and pins. Check over all dimensions and windows as per Dwg D3140. Bring to composite room for assembly

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit 11.0 D412694015

Replacement Window Kit

Comment: Qty.: 4.0000 Each(s)/Unit Total:

Pick: Packing Kit 3/204 \3/1 x B 23695 CZ
Batch

1/10/24 50

, Monday, 22/10/2007 9:17:45 AM Date: User: Linda Lacelle **Process Sheet Drawing Name: SPACEDOOR INSTALLATION** Customer: CU-DAR001 Dart Helicopters Services Job Number: 27340 Part Number: D412694011 Job Number: Seq. #: Description: Machine Or Operation: 12.0 Seal D2126 Comment: Qty.: 12.1666 f(s)/Unit Total: 12.1666 f(s) Zx 73" Seal Batch 13.0 D30901 Shim 0.250 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) SO Shim 0.250 Batch D30903 14.0 Shim 0.125 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Shim 0.125 Batch 15.0 D31081 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Decal Batch 16.0 D31082 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Decal 186261 Batch 17.0 D31083 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) 5\$ Decal Batch D31085 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Decal Batch

Monday, 22/10/2007 9:17:45 AM Date: User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: SPACEDOOR INSTALLATION Job Number: 27340 Part Number: D412694011 Job Number: Seq. #: **Machine Or Operation:** Description: 19.0 D31087 Decal Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) SO Decal 4181631 Batch D31161 Seal P/N 110-004-2 20.0 .2×50" SQ Comment: Qty.: Total: 8.3333 f(s) Seal P/N 110 Batch 21.0 D31163 Seal 110-160-1 Comment: Qty.: 8.3333 f(s) Seal 110-160-1 Batch D31169 22.0 Comment: Qty.: Total: 8.6666 f(s) Seal ZX1267 Batch 23.0 D31183 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Sign Assembly 24.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Sign Assembly Batch 25.0 D31281 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Shim Batch

5 1	onday, 22/10/2007 9:17:45 AM nda Lacelle	Process Sheet	
Custome	er: CU-DAR001 Dart Helicopters		CEDOOR INSTALLATION
Job Numb	er: 27340	Part Number: D41	2694011
Job Number:		4	
Seq. #:	Machine Or Operation:	Descript	tion :
26.0	D314415	Doubler	111111111111111111111111111111111111111
Com	ment: Qty.: 2.0000 Each(s)	Unit Total: 2.0000 Each(s)	·
	Doubler Batch <u>13 35 3 3</u>	≥ cL	
27.0	D33001	Window	110011100111001
Com	ment: Qty.: 2.0000 Each(s)	Unit Total: 2.0000 Each(s)	
	Window Batch **Batch** **Batch*	342 B31896 S9	
28.0	BSP45	Commercial Rivet	
C			
Com	ment: Qty.: 48.0000 Each(s	/Unit Total: 48.0000 Each(s)	
	Commercial Rivet Batch	8U,	50
29.0	DSI9363011	SHIM KIT	1184111.0011.1861
\mathcal{L}		B 30740, SP	
Com	ment: Qty.: 1.0000 Each(s) SHIM KIT	Unit Total: 1.0000 Each(s)	Z/a/2/t (IX)
30.0	QC4	INSPECT 100% KITS FOR COMPLE	ETENESS (7)
31.0	ment: INSPECT 100% KITS F	DR COMPLETENESS Doubler Assembly	Or 6-)(10124
31.0	B314010	* () ()	
Com	ment: Qty.: 1.0000 Each(s)	Unit Total: 1.0000 Each(s)	Z
32.0	Doubler Assembly PACKAGING 1	PACKAGING RESOURCE #1	
Com	ment: PACKAGING RESOUR	E #1	
		ping as per PPP D412-694-011	
	Location: PPP Rev:	<u>C207110124</u>	①

Date: 'User Monday, 22/10/2007 9:17:46 AM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEDOOR INSTALLATION

Job Number: 27340

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description:

33.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL



Inspection Level 21

Job Completion



N 07/10/04

6. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -01	Qty -02	Qty -03	Qty -04	Part Number	Description
Х								D412-694-011	SPACEDOOR™ INSTALLATION
	Х							D412-694-013	PANEL INSTALLATION (OPTIONAL)
4		Х						D412-694-015	REPLACEMENT WINDOW KIT
			X					D412-694-017	BEARING OVERHAUL KIT
1				Х				D412-694-01	DOOR ASSEMBLY
1					Х			D412-694-02	DOOR ASSEMBLY
1						Х		D412-694-03	DOOR ASSEMBLY
1							Х	D412-694-04	DOOR ASSEMBLY
2	ĺ							D2126-0730	SEAL
4								D3090-1	SHIM
4								D3090-3	SHIM
2								D3108-1	DECAL
2								D3108-2	DECAL
4								D3108-3	DECAL
4								D3108-5	DECAL
2								D3108-7	DECAL
						1	1	D3110-1	ESCUTCHEON
	ļ					1	11	D3110-3	HANDLE
				1	1			D3110-5	HANDLE ASSEMBLY
						1	1	D3111-041	PLATE ASSEMBLY
						2	2	D3112-1	GUIDE
						1	1	D3113-1	SPRING
						1	1	D3114-1	PIVOT
				1	1			D3115-1	BRACKET
2	ļ						ļ	D3116-1-0500	SEAL
						1	1	D3116-11-0180	SEAL
2							ļ.,	D3116-3-0500	SEAL
						1	1	D3116-5-0680	SEAL
	ļ			1	1			D3116-7-0680	SEAL
				1	1			D3116-9-0770	SEAL SEAL SEAL SEAL SEAL SEAL SEAL SEAL
		1						D3117-1-0980	SEAL RETAINER
4		1		-		ļ	 	D3117-3-0980	SEAL RETAINER SEAL FILLER SIGN ASSEMBLY SIGN ASSEMBLY COVER ASSEMBLY
4				-		<u> </u>		D3118-3	SIGN ASSEMBLY
4	 -	-						D3118-5	SIGN ASSEMBLY
	 		_			1	-	D3119-041	COVER ASSEMBLY
		ļ	<u></u>			1	1	D3119-042	COVER ASSEMBLY
						1	1	D3120-1	COVER
	 	-				1	1	D3120-2	COVER
	<u> </u>	 				1	1	D3120-3	
	_	-		3	3	ļ		D3120-4 D3121-041	COVER BRACKET ASSEMBLY ("ROLLER")
				1	3			D3121-041	BRACKET ASSEMBLY (ROLLER) BRACKET ASSEMBLY ("ROLLER")
	1			- '	1	 		D3121-043	BRACKET ASSEMBLY ("ROLLER")
	 	-	7		- '-	-		D3121-044	SCREW
	<u> </u>]	_ /	<u> </u>	L			D3121-21	JOUREVV

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Revision: **B**

Date: 04.10.07

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N DE COMMANDE - ORDER NO.	DÉP DEPT. DATE	
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	Stand-Thue GC 097	T-5K9
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	Attorio Parcialie	819-553-5788
3)	D3140-87 B27345	
3	D3140-91 2xB27378 1xB19974	
	X D 3140-92 2x B 27377	
3	X D3140-97 B27379 J	
3	X D3140-99 B31465 J	
	x D3140-101 B 31464 V	
)	(D3140-105 INB 27372)	
3	X D3140-241 B 27373 V	
Q	C D3140-301 2xB26797 V	
32	X D3140-303 B27374	
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3 D3	140-98 B 2734	7		
3 73	3140-103 B27371			
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214731	FORMULAIRE DE VENTE - SALES ORDER	TOTAL COMMISSION

Qty:

: SPACEDOOR INSTALLATION

: D412694011

: N/A

: N/A

: N/A

: 7/15/2006

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200	User:

Monday, 6/5/2006 7:32:05 AM

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Drawin/Name

Part umber

Material

Due Date

Drawing Number

Project Number

Revision بالمنسكة

7	0
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Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number

: 27340 : 10568

Estimate Number

P.O. Number

This Issue

: 6/5/2006

: NC Prsht Rev. : //

First Issue Previous Run

: 27323

Written By

Checked & Approved By

Type

New Issue KJ/RF

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #: 1.0

Machine Or Operation:

Description:

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-694-011

DOOR ASSEMBLY 2.0 27340A

Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

3.0 27340C

DOOR ASSEMBLY



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

4.0

Comment: Sub-Component DOUBLER KIT

5.0

Page 1

PG

PURCHASING

DOUBLER KIT



Comment: PURCHASING

Issue P/O:

D3119-041

D3119-042 Cover Assembly

(for D412-694-01/-03) D3140-05/-07 Door (for D412-694-02/-04)

Cover Assembly

D3140-06/-08 Door

Supplier: Delastek

Ship to Delastek

Qty Part Number

Description

D3140-5-7 Doubler Kit Doubler Kit

D3140-6-8

Batch

Each

1 Um:

06 06 27

REFERENCE ONLY

Form: rprocess

Date: Wednesday, 24/10/2007 11:16:09 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number : 27340E Customer : Dart Helicopters Services : 11452 DWG Name : DOUBLER KIT **Estimate Number Part Number** : D314057 Purchase Order # **DWG Number** : D3140 REV D1 : // :: AM Rev. : D1 **Complete Date** DELIVERED DUEDATE ORDERED ... 15/07/2006 INVENTORY ITEM 1.0 D314009-Doubler Assembly **EMPLOYEE** TYPE COST Qtv 20/09/2007 LAVO01: Lavoie, Chantal D314009 2.000 \$0.00 Lot # 27341 Qtv. 2 Subtotal: 2 CTD: \$0.00 *** 2.0 D3140101- INVENTORY ITEM × 200 DATE **EMPLOYEE** COST TYPE Qty 20/09/2007 D3140101 Lot # 31464 Qty. 3 LAVO01: Lavoie, Chantal 3.000 Subtotal: 3 CTD: \$21.79 3.0 D3140241-Doubler INVENTORY ITEM **EMPLOYEE** DATE TYPE COST Qty D3140241 Lot # 27373 Qty. 3 20/09/2007 LAVO01: Lavoie, Chantal 3.000 \$23.26 \$23.26 Subtotal: INVENTORY ITEM 4.0 D3140301-Doubler DATE EMPLOYEE TYPE COST Qty 20/09/2007 | LAVO01: Lavoie, Chantal D3140301 3.000 \$67.47 Lot # 26797 Qtv. 2 Lot # 34381 Qty. 1 Subtotal: 3 CTD: \$67.47 INVENTORY ITEM 5.0 D314087-Doubler DATE EMPLOYEE TYPE Qtv COST 20/09/2007 LAVO01: Lavoie, Chantal D314087 3.000 \$59.03 Lot # 27345 Qty. 3 Subtotal: 3 CTD: \$59.03 6.0 D314091-Doubler INVENTORY ITEM TYPE DATE *EMPLOYEE* COST Qty D314091 Lot # 19974 Qty. 1 20/09/2007 LAVO01: Lavoie, Chantal 3.000 \$66.15 Lot # 27378 Qty. 2 Subtotal: QTD: 3 CTD: \$66.15 7.0 D314095-Doubler INVENTORY ITEM DATE *EMPLOYEE* TYPE COST Qty Lot # 27346 Qty. 3 20/09/2007 LAVO01: Lavoie, Chantal D314095 3.000 \$17.78 Subtotal: 3 CTD: \$17.78 8.0 D314097-Doubler INVENTORY ITEM DATE COST EMPLOYEE TYPE Qty Lot # 27379 Qty. 3 20/09/2007 | LAVO01: Lavoie, Chantal D314097 3.000 \$32.37 Subtotal: QTD: 3 CTD: 0 \$32.37

Date: Wednesday, 24/10/2007 11:16:09 AM

User: Linda Lacelle

JOB HISTORY: DETAIL

Job Number : Dart Helicopters Services :27340E Customer **DWG Name** : DOUBLER KIT **Estimate Number** : 11452 **Part Number** : D314057 Purchase Order # **DWG Number** : D3140 REV D1 : D1 : // :: AM Rev. **Complete Date** INVENTORY ITEM 9.0 D314099-Doubler **EMPLOYEE** DATE **TYPE** Qty COST D314099 Lot # 31465 Qty. 3 20/09/2007 LAVO01: Lavoie, Chantal 3.000 \$58.15 \$58.15 3 CTD: 0 Subtotal: 10.0 D3140103-DOUBLER INVENTORY ITEM DATE EMPLOYEE' TYPE Qty COST 20/09/2007 LAVO01: Lavoie, Chantal D3140103 Lot # 27371 Qty. 3 3.000 \$47.26 QTD: Subtotal: 3 CTD: 0 \$47.26 11.0 D3140105-DOUBLER INVENTORY ITEM A 1997 (S. 11) DATE *EMPLOYEE* TYPE Qty COST 20/09/2007 D3140105 Lot # 27372 Qty. 1 LAVO01: Lavoie, Chantal 3.000 \$95.07 Lot # 34379 Qty. 2 Subtotal: QTD: 3 CTD: 0 \$95.07 TIME COST Machine Time: 0.00 \$0.00 Labor: 0.00 \$0.00 Sub-contract (external Op.): \$0.00 \$488.33 INVENTORY ITEM: \$0.00 SUB-COMPONENT (SUB-JOB): \$488.33 Total: COST PER UNIT: \$488.33

Date:

Wednesday, 24/10/2007 11:16:23 AM

User

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Drawing Name

: DOUBLER KIT

Job Number

: 27340E

Estimate Number

: 11452

P.O. Number

: 24/10/2007

Part Number

: D314057

This Issue

S.O. No. :

Drawing Number

Due Date

Prsht Rev.

: NC

Project Number

: D3140 REV D1

: 15/07/2006

First Issue

: 05/06/2006

Type : SMALL /MED FAB

: N/A : D1

Previous Run

: 27323E

Drawing Revision Material

Qty:

1 Um:

Each

Written By

Comment

Checked & Approved By

: Est. B02.11.13 Removed D3140-65/-81/-83; Added D3140-301 K

Est. Rev C. New dwg rev. ecn781 06.04.18 EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

D314009

Doubler Assembly

Comment: Qty.:

3.0000 Each(s)/Unit Total:

3.0000 Each(s)

Doubler Assembly

Pick:

Qty Part Number Description Batch

D3140-09 Doubler Assy

D3140101 2.0

Comment: Qty.:

3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Doubler Pick:

Qty

Part Number Description

D3140-101 Doubler

2

Batch

3.0

D3140241

Doubler

Comment: Qty.:

3.0000 Each(s)/Unit Total:

3.0000 Each(s)

Doubler

Pick: Qty

Part Number

Description

1

Batch

4.0

D3140301

D3140-241 Doubler

Doubler

Comment: Qty.: 3.0000 Each(s)/Unit Doubler

Total:

3.0000 Each(s)

Pick Qty

Part Number

Description

Batch

	nesday, 24/10/2007 11:16:23 AM I Lacelle	Process Sheet	
Customer:	CU-DAR001 Dart Helicopters Sen	vices Drawing Name: DOUBLER KIT	
Job Number:	27340E	Dark Niverbook D214057	
Job Number:		Part Number: D314057	
Seq. #:	Machine Or Operation:	Description :	
	2 D3140-301 Doubl	er	
5.0	D314087	Doubler	1
Comme	nt: Qty.: 3.0000 Each(s)/Unit	Total: 3.0000 Each(s)	
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	Qty Part Number Descri		
6.0	1 D3140-87 Do	Doubler	
6.0		Doubler	
Comme	nt: Qty.: 3.0000 Each(s)/Unit Doubler	t Total: 3.0000 Each(s)	
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7.0	D314095	Doubler	
Comme		Total: 3.0000 Each(s)	1
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Comme	nt: Qty.: 3.0000 Each(s)/Unit	Total: 3.0000 Each(s)	1100111 1001
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9.0	D314099	Doubler	
Comme	nt: Qty.: 3.0000 Each(s)/Unit	: Total : 3.0000 Each(s)	
	Doubler Pick:		
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	1 D3140-99 Dou	DIET	

Date: Wednesday, 24/10/2007 11:16:23 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: DOUBLER KIT Job Number: 27340E Part Number: D314057 Job Number: Seq. #: **Machine Or Operation:** Description: 10.0 D3140103 DOUBLER Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s) Pick: Qty Part Number Description Batch D3140-103 1 Doubler D3140105 11.0 DOUBLER Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s) Pick: Qty Description Batch Part Number 1 D3140-105 Doubler 12.0 QC4 INSPECT 100% KITS FOR COMPLETENESS Comment: INSPECT 100% KITS FOR COMPLETENESS 13.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 14.0 DC DOCUMENT CONTROL Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion